

Date: Tuesday, 4/18/2006 9:58:45 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : WASHER
<b>Job Number</b> : 26649	
<b>Estimate Number</b> : 11045	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2813
<b>This Issue</b> : 4/18/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2813 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 25923	<b>Material</b> : N/A
<b>Written By</b> : <u>SKC</u> <b>COMMENT BELOW</b>	<b>Due Date</b> : 5/3/2006 <b>Qty:</b> 50 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JA 06.04.18</u>	
<b>Comment</b> : Est Rev:C Now Turned 06-02-24 JLM Est Rev:B 00.11.16 Changed material EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRLNR2000	DELRIN ROUND BAR 2.00"
<b>Comment:</b> Qty.: 0.0168 f(s)/Unit Total : 0.8400 f(s) Delrin Round Bar 2.00" (MDELRLNR2000)		
		Batch: <u>M16218</u> <u>J.F. 06/05/09 50</u>
2.0	LATHE CONV.	CONVENTIONAL LATHE
<b>Comment:</b> Conventional Lathe  1-Turn as per Dwg D2813  2-Deburr		
		<u>J.F. 06/05/09 50</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE		
		<u>J.F. 06/05/09 50</u>
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK		
		<u>M8 06/05/09 50</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>SK 388</u>		
		<u>SB 06/05/09 (50)</u>

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/05/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 26649

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*SD 06/05/10 (1)*

Job Completion



*W Johnston*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

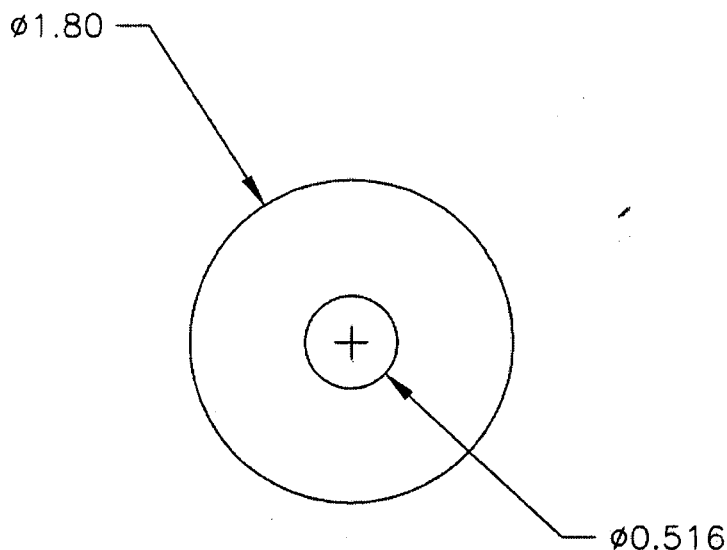
NOTE: Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.13 *[Signature]*



SHOP COPY  
RETURN TO  
ENGINEERING  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26649

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
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THIS PART CAN BE MADE FROM D2551

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